



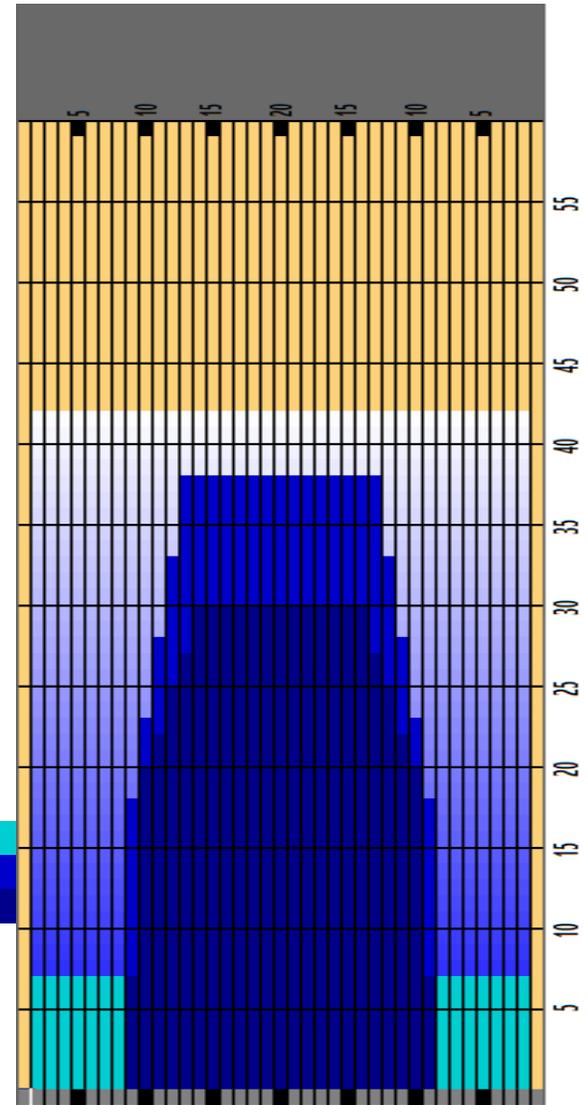
R - Gateway Arch



Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14.585 mL	Reverse Oil Total	11.4 mL	Volume Oil Total	25.985 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	4	B	148	0.0	7.6	7.6	6660
2	10L	10R	5	45	18	3	B	105	7.6	20.3	12.7	4725
3	11L	11R	1	50	18	3	B	19	20.3	22.8	2.5	950
4	12L	12R	1	50	18	3	B	17	22.8	25.3	2.5	850
5	13L	13R	1	50	18	3	B	15	25.3	27.8	2.5	750
6	14L	14R	1	50	18	3	B	13	27.8	30.3	2.5	650
7	2L	2R	0	50	22	3	B	0	30.3	37.0	6.7	0
8	2L	2R	0	50	26	2	B	0	37.0	42.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	2	B	0	42.0	38.0	-4.0	0
2	13L	13R	2	50	18	3	B	30	38.0	32.9	-5.1	1500
3	12L	12R	2	50	18	3	B	34	32.9	27.8	-5.1	1700
4	11L	11R	2	45	18	3	B	38	27.8	22.7	-5.1	1710
5	10L	10R	2	45	18	3	B	42	22.7	17.6	-5.1	1890
6	9L	9R	5	40	14	3	B	115	17.6	7.7	-9.9	4600
7	2L	2R	0	40	14	3	B	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

<p> Designed for FLEX | GATEWAY ARCH - 8442 |

John Davis, the Founder of Kegel, was from Missouri and used to have a saying; "they always like ‘em easy in St. Louis.” The Gateway Arch pattern is a tribute to that saying and yes, the composite shape is one large

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.58	1.93	1.01	1.01	1.93	6.58

